

CUSTOM SERIES DOORS AND FRAMES



Integral weatherstripping at edge of stiles

Each interior and exterior pan is blanked from a single sheet of metal

Three-year warranty

3/16" wall thickness at critical areas using a 3-tier metal thickness

Doors and frames have "seamless" corner construction with no exposed joinery

Bronze doors have bronze reinforcement while stainless steel doors have stainless steel reinforcement

Integral adjustable weatherstripping at sill and head



The Dawson Custom Series incorporates a one-piece metal skin welded to a continuous metal frame structure. The result is a truly seamless door face with a flawless superior finish.

Satisfying the most exacting specifications with enhanced swing function, suppressed sound transmission and durable construction, the Custom Series enters into a new dimension for a new millennium.

- 13-, 14- or 16-gauge thickness or as specified
- Adjustable head and sill weatherstripping without exposed fasteners
- Interior glazing stops, screw-applied or pocket glazing available using no exposed fasteners
- High-impact polycarbonate honeycomb material laminated within the internal metal frame structure for suppressed sound and greater rigidity
- Custom sized to match design
- Hardware as specified including balanced
- Grilles, muntins, extrusions and castings are available to meet design requirements
- Available in most any finish including #4 satin, #6 satin, #8 polished mirror, or non-directional (angel hair)

Stainless steel for Custom Series doors is AISI Type 304 or 316 with 13-, 14- or 16-gauge frames and doors. Bronze for all doors is CDA Alloy 464 with a minimum thickness of 0.090" on frames and 0.060" on doors. Other metals available. Please consult factory.

Citadel #1, Orlando, Florida
Architect: Smallwood, Reynolds, Stewart, Stewart and Associates
photo top right
Marriot at Society Center, Cleveland, Ohio
Architect: Cesar Pelli & Associates, Inc. and Glover, Smith, Bode, Inc.